

SRC-TS-T THERMOSETTING SERIES TECHNICAL SPECIFICATIONS

■ CLAMPING UNIT

SRC 260-TS-T

Clamping Force	kN	2600
Toggle Stroke	mm	540
Space Between Tie Bars (H x V)	mm	581 x 581
Platen Dimensions (H x V)	mm	860 x 860
Max.Mould Height	mm	610
Min.Mould Height	mm	220
Ejector Stroke	mm	150
Ejector Force	kN	62

■ INJECTION UNIT

		A	B
Screw Diameter	mm	50	55
Screw L/D Ratio	L/D	15	
Shot Volume	cm ³	490	593
Shot weight (PS)	g	588	712
Shot Weight (PS)	oz	20.7	25.1
Injection Pressure	bar	2050	1690
Injection Speed	mm/s	91	
Injection Rate (PS)	g/s	211	256
Injection Stroke	mm	250	
Screw Speed	rpm	180	

■ OTHERS

Max.Pump Pressure	bar	160
Servo Motor Power	kW	29
Heater Power	kW	12 + 4
Machine Dimensions (LxWxH)	m	6.04 x 1.47 x 2.31
Oil Tank Capacity	L	405
Machine weight	t	8.5